Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 173214
V002.0

LOCTITE 380

Revision: 23.04.2025
printing date: 11.07.2025
Replaces version from: 08.09.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 380
UFI: 8K83-J04A-F000-77CE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains Ethyl 2-cyanoacrylate

Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Supplemental information
Contains: maleic anhydride; phthalic anhydride; Hydroquinone May produce an allergic reaction.
Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Precautionary statement: Prevention
P261 Avoid breathing vapors.
P273 Avoid release to the environment.
P280 Wear protective gloves/eye protection.

Precautionary statement: Response
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

Precautionary statement: Disposal
P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Ethyl 2-cyanoacrylate 7085-85-0 230-391-5 01-2119527766-29	50- < 100 %	Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315	STOT SE 3; H335; C >= 10 %	
phthalic anhydride 85-44-9 201-607-5 01-2119457017-41	0,1- < 1 %	Eye Dam. 1, H318 Skin Irrit. 2, H315 STOT SE 3, H335 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Resp. Sens. 1, H334		
Hydroquinone 123-31-9 204-617-8 01-2119524016-51	0,1- < 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Carc. 2, H351 Muta. 2, H341 Acute Tox. 4, Oral, H302 Eye Dam. 1, H318 Skin Sens. 1, H317	M acute = 10 M chronic = 1	
maleic anhydride 108-31-6 203-571-6 01-2119472428-31	0,0001- < 0,001 % (1 ppm- < 10 ppm)	STOT RE 1, Inhalation, H372 Acute Tox. 4, Oral, H302 Skin Sens. 1A, H317 Resp. Sens. 1, H334 Eye Dam. 1, H318 Skin Corr. 1B, H314	Skin Sens. 1A; H317; C >= 0,001 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.
Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.
Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.
Burns should be treated normally after the adhesive has been removed from the skin.
Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

Eye contact:
If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.
Keep eye covered until debonding is complete, usually within 1-3 days.
Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.
Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion:
Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

4.2. Most important symptoms and effects, both acute and delayed
RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.
Fine water spray

Extinguishing media which must not be used for safety reasons:
None known

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Ventilation (low level) is recommended when using large volumes
Use of dispensing equipment is recommended to minimise the risk of skin or eye contact
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities
Ensure good ventilation/extraction.
Refer to Technical Data Sheet.

7.3. Specific end use(s)
Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Carbon black 1333-86-4		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Carbon black 1333-86-4		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Carbon black 1333-86-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Maleic anhydride 108-31-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Maleic anhydride 108-31-6			STEL (Short Term Exposure Limit) factor:	1 Substance listed with both Peak factor and STEL factor. The Peak factor is supplied with the AGW values.	TRGS 900
Maleic anhydride 108-31-6	0,02	0,081	Exposure limit(s):	2.5 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
phthalic anhydride 85-44-9	Soil				0,173 mg/kg		
phthalic anhydride 85-44-9	sewage treatment plant (STP)		10 mg/l				
phthalic anhydride 85-44-9	sediment (freshwater)				3,8 mg/kg		
phthalic anhydride 85-44-9	sediment (marine water)				0,38 mg/kg		
phthalic anhydride 85-44-9	aqua (marine water)		0,1 mg/l				
phthalic anhydride 85-44-9	aqua (intermittent releases)		5,6 mg/l				
phthalic anhydride 85-44-9	aqua (freshwater)		1 mg/l				
Hydroquinone 123-31-9	aqua (freshwater)		0,00057 mg/l				
Hydroquinone 123-31-9	aqua (marine water)		0,000057 mg/l				
Hydroquinone 123-31-9	sediment (freshwater)				0,0049 mg/kg		
Hydroquinone 123-31-9	sediment (marine water)				0,00049 mg/kg		
Hydroquinone 123-31-9	aqua (intermittent releases)		0,00134 mg/l				
Hydroquinone 123-31-9	Soil				0,00064 mg/kg		
Hydroquinone 123-31-9	sewage treatment plant (STP)		0,71 mg/l				
maleic anhydride 108-31-6	aqua (freshwater)		0,038 mg/l				
maleic anhydride 108-31-6	aqua (marine water)		0,004 mg/l				
maleic anhydride 108-31-6	Soil				0,037 mg/kg		
maleic anhydride 108-31-6	sediment (freshwater)				0,296 mg/kg		
maleic anhydride 108-31-6	sediment (marine water)				0,03 mg/kg		
maleic anhydride 108-31-6	sewage treatment plant (STP)		44,6 mg/l				
maleic anhydride 108-31-6	Freshwater - intermittent		0,379 mg/l				
maleic anhydride 108-31-6	Marine water - intermittent		0,038 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Ethyl 2-cyanoacrylate 7085-85-0	Workers	Inhalation	Long term exposure - local effects		9,25 mg/m3	
Ethyl 2-cyanoacrylate 7085-85-0	Workers	Inhalation	Long term exposure - systemic effects		9,25 mg/m3	
Ethyl 2-cyanoacrylate 7085-85-0	General population	Inhalation	Long term exposure - local effects		9,25 mg/m3	
Ethyl 2-cyanoacrylate 7085-85-0	General population	Inhalation	Long term exposure - systemic effects		9,25 mg/m3	
phthalic anhydride 85-44-9	Workers	inhalation	Long term exposure - systemic effects		32,2 mg/m3	
phthalic anhydride 85-44-9	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	
phthalic anhydride 85-44-9	General population	inhalation	Long term exposure - systemic effects		8,6 mg/m3	
phthalic anhydride 85-44-9	General population	dermal	Long term exposure - systemic effects		5 mg/kg	
phthalic anhydride 85-44-9	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Hydroquinone 123-31-9	Workers	dermal	Long term exposure - systemic effects		3,33 mg/kg	
Hydroquinone 123-31-9	Workers	inhalation	Long term exposure - systemic effects		2,1 mg/m3	
Hydroquinone 123-31-9	General population	dermal	Long term exposure - systemic effects		1,66 mg/kg	
Hydroquinone 123-31-9	General population	inhalation	Long term exposure - systemic effects		1,05 mg/m3	
Hydroquinone 123-31-9	General population	oral	Long term exposure - systemic effects		0,6 mg/kg	
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure - systemic effects		0,2 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure - local effects		0,2 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - systemic effects		0,081 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - local effects		0,081 mg/m3	
maleic anhydride 108-31-6	Workers	dermal	Acute/short term exposure - systemic effects			
maleic anhydride 108-31-6	Workers	dermal	Acute/short term exposure - local effects			
maleic anhydride 108-31-6	Workers	dermal	Long term exposure - systemic effects			
maleic anhydride 108-31-6	Workers	dermal	Long term exposure - local effects			

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Polyethylene or polypropylene gloves are recommended when using large volumes.
Do not use PVC, rubber or nylon gloves.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Polyethylene or polypropylene gloves are recommended when using large volumes.
Do not use PVC, rubber or nylon gloves.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	Black
Odor	irritating
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -25 °C (< -13 °F)
Initial boiling point	> 149 °C (> 300.2 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	80 - 93 °C (176 - 199.4 °F)
Auto-ignition temperature	485 °C (905 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product reacts with water.
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s
Viscosity, dynamic (Brookfield; Instrument: LVF; speed of rotation: 6 min-1; Spindle No: 1)	200 - 450 mPa.s LCT STM 10; Viscosity Brookfield
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Polymerises in presence of water.
Solubility (qualitative) (20 °C (68 °F); Solvent: Acetone)	Soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 0,3 mbar
Vapour pressure (50 °C (122 °F))	< 700 mbar;no method / method unknown
Density (20 °C (68 °F))	1,1 g/cm3 None
Relative vapour density: (20 °C)	3
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

General toxicological information:
Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.
Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals
In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 423 (Acute Oral toxicity)
phthalic anhydride 85-44-9	LD50	1.530 mg/kg	rat	not specified
Hydroquinone 123-31-9	LD50	367 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
maleic anhydride 108-31-6	LD50	1.090 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
phthalic anhydride 85-44-9	LD50	> 3.160 mg/kg	rabbit	not specified
Hydroquinone 123-31-9	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
maleic anhydride 108-31-6	LD50	2.620 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
phthalic anhydride 85-44-9	LC50	> 2,14 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg
Due to polymerisation at the skin surface allergic reaction is unlikely to occur

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	slightly irritating	24 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
phthalic anhydride 85-44-9	moderately irritating	24 h	rabbit	not specified
Hydroquinone 123-31-9	not irritating	24 h	rabbit	Weight of evidence
maleic anhydride 108-31-6	highly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
phthalic anhydride 85-44-9	Category 1 (irreversible effects on the eye)		rabbit	not specified
Hydroquinone 123-31-9	corrosive		human	Weight of evidence
maleic anhydride 108-31-6	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	not sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
phthalic anhydride 85-44-9	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
phthalic anhydride 85-44-9	sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroquinone 123-31-9	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
Hydroquinone 123-31-9	sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic anhydride 108-31-6	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethyl 2-cyanoacrylate 7085-85-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethyl 2-cyanoacrylate 7085-85-0	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Ethyl 2-cyanoacrylate 7085-85-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
phthalic anhydride 85-44-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
phthalic anhydride 85-44-9	negative	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
phthalic anhydride 85-44-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
phthalic anhydride 85-44-9	negative	sister chromatid exchange assay in mammalian cells	with and without		DNA damage and repair assay, UDS in mammalian cells
Hydroquinone 123-31-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroquinone 123-31-9	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Hydroquinone 123-31-9	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
maleic anhydride 108-31-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
phthalic anhydride 85-44-9	negative	intraperitoneal		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Hydroquinone 123-31-9	positive	intraperitoneal		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Hydroquinone 123-31-9	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
Hydroquinone 123-31-9	positive	intraperitoneal		mouse	equivalent or similar to OECD Guideline 483 (Mammalian Spermatogonial Chromosome Aberration Test)
maleic anhydride 108-31-6	negative	inhalation		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
phthalic anhydride 85-44-9	not carcinogenic	oral: feed	105 w daily	rat	male/female	not specified
Hydroquinone 123-31-9	carcinogenic	oral: gavage	103 w 5 d/w	rat	male/female	equivalent or similar OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Hydroquinone 123-31-9	carcinogenic	oral: gavage	103 w 5 d/w	mouse	female	equivalent or similar OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Hydroquinone 123-31-9	NOAEL P 15 mg/kg NOAEL F1 150 mg/kg NOAEL F2 150 mg/kg	Two generation study	oral: gavage	rat	EPA OTS 798.4700 (Reproduction and Fertility Effects)
maleic anhydride 108-31-6	NOAEL P 55 mg/kg NOAEL F1 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
phthalic anhydride 85-44-9	NOAEL 500 mg/kg	oral: feed	105 w daily	rat	not specified
Hydroquinone 123-31-9	NOAEL 50 mg/kg	oral: gavage	13 w 5 d/w	rat	not specified
Hydroquinone 123-31-9	NOAEL 73,9 mg/kg	dermal	13 w 6 h/d, 5 d/w	rat	equivalent or similar to OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
maleic anhydride 108-31-6	NOAEL 40 mg/kg	oral: feed	90 d daily	rat	not specified

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Biological and Chemical Oxygen Demands (BOD and COD) are insignificant.
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
phthalic anhydride 85-44-9	LC50	313 mg/l	48 h	Leuciscus idus	DIN 38412-15
phthalic anhydride 85-44-9	NOEC	10 mg/l	60 d	no data	OECD Guideline 210 (fish early lite stage toxicity test)
Hydroquinone 123-31-9	LC50	0,638 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroquinone 123-31-9	NOEC	0,066 mg/l	32 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)
maleic anhydride 108-31-6	LC50	75 mg/l	96 h	Lepomis macrochirus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
phthalic anhydride 85-44-9	EC50	> 640 mg/l	48 h	Daphnia magna	other guideline:
Hydroquinone 123-31-9	EC50	0,134 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic anhydride 108-31-6	EC50	77 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
phthalic anhydride 85-44-9	NOEC	16 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Hydroquinone 123-31-9	NOEC	0,0057 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
phthalic anhydride 85-44-9	EC50	> 100 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
phthalic anhydride 85-44-9	NOEC	100 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroquinone 123-31-9	EC50	0,330 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroquinone 123-31-9	NOEC	0,019 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic anhydride 108-31-6	EC50	29 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic anhydride 108-31-6	EC10	23 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
phthalic anhydride 85-44-9	EC50	> 1.000 mg/l	3 h	activated sludge	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Hydroquinone 123-31-9	EC50	71 mg/l	2 h	activated sludge of a predominantly domestic sewage	other guideline:
maleic anhydride 108-31-6	EC10	44,6 mg/l		Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Ethyl 2-cyanoacrylate 7085-85-0	not readily biodegradable.	aerobic	57 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
phthalic anhydride 85-44-9	readily biodegradable	aerobic	85,2 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Hydroquinone 123-31-9	readily biodegradable	aerobic	> 75 - 81 %	30 d	EU Method C.4-E (Determination of the "Ready" BiodegradabilityClosed Bottle Test)
maleic anhydride 108-31-6	readily biodegradable	aerobic	98 %	7 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**LogPow**	**Temperature**	**Method**
Ethyl 2-cyanoacrylate 7085-85-0	0,776	22 °C	EU Method A.8 (Partition Coefficient)
phthalic anhydride 85-44-9	1,6		EU Method A.8 (Partition Coefficient)
Hydroquinone 123-31-9	0,59		EU Method A.8 (Partition Coefficient)
maleic anhydride 108-31-6	-2,61	19,8 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**PBT / vPvB**
Ethyl 2-cyanoacrylate 7085-85-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
phthalic anhydride 85-44-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hydroquinone 123-31-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
maleic anhydride 108-31-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.
Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.
Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	3334

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	9

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content (2010/75/EC)	< 3 %

National regulations/information (Germany):

WGK:	WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	10

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H372 Causes damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel´s Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

Annex - Exposure Scenarios:

Exposure Scenarios for ethyl 2-cyanoacrylate can be downloaded under the following link:
https://mysds.henkel.com/index.html#/appSelection