Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 153510
V004.0

LOCTITE 384

Revision: 28.11.2025
printing date: 29.11.2025
Replaces version from: 18.10.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 384
UFI: WE6M-7XSW-F20K-ECWD

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Anaerobic Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Toxic to reproduction	Category 1B
H360Df May damage the unborn child. Suspected of damaging fertility.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	Tetrahydrofurfuryl methacrylate Hydroxypropyl methacrylate Cumene hydroperoxide 1-Methyltrimethylene dimethacrylate methyl methacrylate
Signal word:	Danger
Hazard statement:	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H360Df May damage the unborn child. Suspected of damaging fertility. H412 Harmful to aquatic life with long lasting effects.
Supplemental information	Restricted to professional users.
Precautionary statement: Prevention	P201 Obtain special instructions before use. P261 Avoid breathing vapors. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS No. EC No REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Tetrahydrofurfuryl methacrylate 2455-24-5 219-529-5 01-2120748481-53	10- < 20 %	Skin Sens. 1A, H317 Repr. 1B, H360Df Aquatic Chronic 3, H412		
Hydroxypropyl methacrylate 27813-02-1 248-666-3 01-2119490226-37	5- < 10 %	Skin Sens. 1, H317 Eye Irrit. 2, H319		
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1- < 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8 214-711-0 01-2119969461-31	0,1- < 1 %	Skin Sens. 1B, H317		
methyl methacrylate 80-62-6 201-297-1 01-2119452498-28	0,1- < 1 %	Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317		EU OEL

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
Keep away from sources of ignition.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities
Refer to Technical Data Sheet.

7.3. Specific end use(s)
Anaerobic Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium hydroxide 21645-51-2		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium hydroxide 21645-51-2		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium hydroxide 21645-51-2			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECTLV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tetrahydrofurfuryl methacrylate 2455-24-5	aqua (freshwater)		0,347 mg/l				
Tetrahydrofurfuryl methacrylate 2455-24-5	aqua (marine water)		0,035 mg/l				
Tetrahydrofurfuryl methacrylate 2455-24-5	sewage treatment plant (STP)		15,8 mg/l				
Tetrahydrofurfuryl methacrylate 2455-24-5	sediment (freshwater)				2,12 mg/kg		
Tetrahydrofurfuryl methacrylate 2455-24-5	sediment (marine water)				0,212 mg/kg		
Tetrahydrofurfuryl methacrylate 2455-24-5	aqua (intermittent releases)		0,347 mg/l				
Tetrahydrofurfuryl methacrylate 2455-24-5	Soil				0,221 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (freshwater)		0,904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (marine water)		0,0904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (intermittent releases)		0,972 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (freshwater)				4,13 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (marine water)				0,413 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Soil				0,295 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Air						no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Predator						no potential for bioaccumulation
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	aqua (freshwater)		0,043 mg/l				
1-Methyltrimethylene dimethacrylate	aqua (marine		0,004 mg/l				

1189-08-8	water)						
1-Methyltrimethylene dimethacrylate 1189-08-8	sewage treatment plant (STP)				20 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	sediment (freshwater)				3,12 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	sediment (marine water)				0,312 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	Soil				0,573 mg/kg		
methyl methacrylate 80-62-6	aqua (freshwater)		0,94 mg/l				
methyl methacrylate 80-62-6	aqua (marine water)		0,94 mg/l				
methyl methacrylate 80-62-6	aqua (intermittent releases)		0,94 mg/l				
methyl methacrylate 80-62-6	sewage treatment plant (STP)		10 mg/l				
methyl methacrylate 80-62-6	sediment (freshwater)				5,74 mg/kg		
methyl methacrylate 80-62-6	Soil				1,47 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tetrahydrofurfuryl methacrylate 2455-24-5	Workers	inhalation	Long term exposure - systemic effects		3,53 mg/m3	
Tetrahydrofurfuryl methacrylate 2455-24-5	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Tetrahydrofurfuryl methacrylate 2455-24-5	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	
Tetrahydrofurfuryl methacrylate 2455-24-5	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
Tetrahydrofurfuryl methacrylate 2455-24-5	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
1-Methyltrimethylene dimethacrylate 1189-08-8	Workers	inhalation	Long term exposure - systemic effects		14,5 mg/m3	
1-Methyltrimethylene dimethacrylate 1189-08-8	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	inhalation	Long term exposure - systemic effects		4,3 mg/m3	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects		348,4 mg/m3	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects		208 mg/m3	
methyl methacrylate 80-62-6	Workers	inhalation	Acute/short term exposure - local effects		416 mg/m3	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects		13,67 mg/kg	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure -		74,3 mg/m3	

			systemic effects			
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects		104 mg/m3	
methyl methacrylate 80-62-6	General population	inhalation	Acute/short term exposure - local effects		208 mg/m3	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects		8,2 mg/kg	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	oral	Long term exposure - systemic effects			

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste

Colour	Blue
Odor	Mild
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 150 °C (> 302 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93,3 °C (> 199.94 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Product is non-polar/aprotic., Not applicable
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Solubility (qualitative) (Solvent: Acetone)	Partially soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (27 °C (80.6 °F))	< 5 mm hg
Vapour pressure (20 °C (68 °F))	< 6,5 mbar
Density (20 °C (68 °F))	1,6 - 1,7 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Acids.
Reducing agents.
Strong bases.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.
Hydrocarbons
nitrogen oxides
Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

General toxicological information:
Prolonged or repeated contact may cause skin irritation.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	LD50	3.945 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
1-Methyltrimethylene dimethacrylate 1189-08-8	LD50	> 5.000 mg/kg	rat	not specified
methyl methacrylate 80-62-6	LD50	9.400 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	rabbit	not specified
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
1-Methyltrimethylene dimethacrylate 1189-08-8	LD50	> 3.000 mg/kg	rabbit	not specified
methyl methacrylate 80-62-6	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
methyl methacrylate 80-62-6	LC50	29,8 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	not irritating	24 h	rabbit	Draize Test
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	not irritating		rabbit	Draize Test
Hydroxypropyl methacrylate 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	sensitising	Patch-Test	human	not specified
Tetrahydrofurfuryl methacrylate 2455-24-5	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	not specified
Tetrahydrofurfuryl methacrylate 2455-24-5	positive	Activation of keratinocytes	human keratinocytes, in vitro test	not specified
Tetrahydrofurfuryl methacrylate 2455-24-5	positive	activation of dendritic cells	human monocytes, in vitro test	not specified
Hydroxypropyl methacrylate 27813-02-1	sensitising		human	not specified
Hydroxypropyl methacrylate 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
1-Methyltrimethylene dimethacrylate 1189-08-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	positive	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		Drosophila melanogaster	not specified
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	NOAEL P 300 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 300 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg NOAEL F1 400 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	NOAEL 300 mg/kg	oral: gavage	29 d yes, concurrent vehicle	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
methyl methacrylate 80-62-6	LOAEL 2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
methyl methacrylate 80-62-6	NOAEL 1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	LC50	34,7 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	LC50	32,5 mg/l	48 h		DIN 38412-15
methyl methacrylate 80-62-6	LC50	350 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
methyl methacrylate 80-62-6	EC50	69 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)

Chronic toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	NOEC	37,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	NOEC	5,09 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
methyl methacrylate 80-62-6	NOEC	37 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	EC50	> 100 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tetrahydrofurfuryl methacrylate 2455-24-5	NOEC	> 100 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	EC50	9,79 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	NOEC	2,11 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	EC50	170 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	NOEC	100 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
1-Methyltrimethylene dimethacrylate 1189-08-8	NOEC	20 mg/l	28 d	activated sludge, domestic	not specified
methyl methacrylate 80-62-6	EC20	> 150 - 200 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	not readily biodegradable.	aerobic	75 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	readily biodegradable	aerobic	84 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)
methyl methacrylate 80-62-6	readily biodegradable	aerobic	94 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Tetrahydrofurfuryl methacrylate 2455-24-5	1,76		EU Method A.8 (Partition Coefficient)
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
methyl methacrylate 80-62-6	1,38	20 °C	other guideline:

12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable

RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content (2010/75/EC)	< 3 %

National regulations/information (Germany):

WGK:	WGK 2: significantly water endangering (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	6.1D
General remarks (DE):	This product is in scope of the German regulation "ChemikalienVerbotsVerordnung"

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.
H242 Heating may cause a fire.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H335 May cause respiratory irritation.
H360Df May damage the unborn child. Suspected of damaging fertility.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Abbreviations and acronyms:

ADG(-Code): Australian Dangerous Goods (Code)
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM: American Society for Testing and Materials
ATE: acute toxicity estimate
AS: Australian Standard
AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
CAS: Chemical Abstract Service
CLP: Regulation (EC) No 1272/2008
CMR: cancerogenic, mutagenic or reprotoxic
DIN: German Institute for Standardization
ECx: Effective concentration (x% effective level)
ECHA: European Chemicals Agency
EC-Nummer: Substance number in the EU-inventories EINECS/ELINCS
ECTLV: European community threshold limit value
ED:Substance identified as having endocrine disrupting properties
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
EN : European Standard
ENCS: Japanese chemical inventory
EPA: US Environmental Protection Agency
EU: European Union
EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
EWC: European Waste Catalogue
GHS: Globally Harmonised System for Classification and Labelling of Chemicals
GLP: Good Laboratory Practice
HSNO: Hazardous Substances and New Organisms
IARC: International Agency for Research of Cancer
IATA: International Air Transport Association
IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization
IMDG-Code: International Maritime Code for Dangerous Goods
IMO: International Maritime Organization
ISO: International Standardization Organisation
LC50: Median lethal concentration
LD50: Median lethal dose
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
n.o.s.: not otherwise specified
NO(A)EC: No (adverse) effect concentration
NO(A)EL: No (adverse) effect level
NZS: New Zealand Standard
OECD: Organisation for Economic Co-operation and Development

OEL: Occupational Exposure Limit
OPPT: US EPA Office of Pollution Prevention and Toxics
OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
PBT: Persistent, bioaccumulative, toxic
(Q)SAR: (Quantitative) structure–activity relationship
REACH: Regulation (EC) No. 1907/2006
RID: Regulations concerning the International Transport of Dangerous Goods by Rail
SADT: Self Accelerating Decomposition Temperature
SDS: Safety Data Sheet
STOT: Specific Target Organ Toxicity
STOT SE: Specific Target Organ Toxicity - single exposure
STOT RE: Specific Target Organ Toxicity - repeated exposure
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
SVHC: Substance of very high concern (REACH Candidate List)
TRGS: German Technical Rules for hazardous substances
UN: United Nations
VOC: Volatile Organic Compound
814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds
vPvB: Very persistent, very bioaccumulative
VwVwS: Administrative Regulation on Substances Hazardous to Waters
WGK: Water hazard class

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel´s Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.