Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:
LOCTITE 245 TTL 250ML EPIG

Other means of identification:
LOCTITE 245 TTL 250ML EPIG

Product code:
IDH88334

Recommended use of the chemical and restrictions on use

Intended use:
Adhesive

Manufacturer/Importer/Distributor Representative Company

Henkel Thailand Ltd. The Offices at Centralworld,
35th Floor, 999/9 Rama 1 Rd.,
Kwang Patumwan, Khet Patumwan,
10330 Bangkok

Thailand

Phone: +66 (2209) 8000
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E-mail address of person responsible for Safety Data Sheet:
ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents:
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category	Target organ
Serious eye damage/eye irritation	Category 2A	
Specific target organ toxicity - single exposure	Category 3	respiratory tract irritation
Chronic hazards to the aquatic environment	Category 3	

GHS label elements:

Hazard pictogram:



Signal word:
Warning

Hazard statement:
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Silica, amorphous, fumed, cryst.-free 112945-52-5	1- 10 %	
α, α-dimethylbenzyl hydroperoxide 80-15-9	1- 10 %	Flammable liquids 4 H227 Organic peroxides E H242 Acute toxicity 4; Oral H302 Acute toxicity 2; Inhalation H330 Acute toxicity 4; Dermal H312 Skin corrosion/irritation 1 H314 Specific target organ toxicity - single exposure 3 H335 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
N,N-Diethyl-p-toluidine 613-48-9	0.1- 1 %	Flammable liquids 4 H227 Acute toxicity 3; Oral H301 Acute toxicity 3; Inhalation H331 Acute toxicity 3; Dermal H311 Skin corrosion/irritation 2 H315 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412
N,N-dimethyl-o-toluidine 609-72-3	0.1- 1 %	Flammable liquids 4 H227 Acute toxicity 3; Oral H301 Acute toxicity 3; Inhalation H331 Acute toxicity 3; Dermal H311 Specific target organ toxicity - repeated exposure 2 H373 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412

Section 4. First aid measures

Inhalation:
Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

Skin contact:
Rinse with running water and soap.
If adverse health effects develop seek medical attention.

Eye contact:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
If adverse health effects develop seek medical attention.

Ingestion:
Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
In case of adverse health effects seek medical advice.

Indication of immediate medical attention and special treatment needed:
See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.

Specific hazards arising from the chemical:
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional fire fighting advice:
In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:
Ensure adequate ventilation.
Avoid skin and eye contact.
Wear protective equipment.
See advice in section 8

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:
Use only in well-ventilated areas.
Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.
Avoid skin and eye contact.
See advice in section 8

Storage:
Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.
Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Blue clear, liquid
Odor:	Mild, Acrylic
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-polar/aprotic.
Melting point / freezing point:	Not applicable, Product is a liquid

Specific gravity:	No data available.
Boiling point:	> 150 °C (> 302 °F)
Flash point:	> 100 °C (> 212 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	< 0.1000000 mbar
(None; 20 °C (68 °F))	< 0.13 mbar
Vapor density:	> 1
Density:	1.0800 g/cm3
Solubility:	Slight (20 °C)
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
None if used properly.
Chemical stability:
Stable under recommended storage conditions.
Conditions to avoid:
Stable under normal conditions of storage and use.
Hazardous decomposition products:
None if used for intended purpose.

Section 11. Toxicological information

Oral toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method
Inhalative toxicity:	Acute toxicity estimate (ATE) : > 20 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Dermal toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method

Symptoms of Overexposure**:** EYE: Irritation, conjunctivitis.
RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.
Prolonged or repeated contact may cause skin irritation.

Acute oral toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	LD50
	Value	382 mg/kg
	Species	rat
	Method	other guideline:
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	100 mg/kg
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	100 mg/kg
	Species	
	Method	Expert judgement

Acute inhalative toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC50
	Value	> 5.01 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	LC50
	Value	1.370 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	3 mg/l
	Exposure time	
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	0.5 mg/l
	Exposure time	4 h
	Species	
	Method	Expert judgement

Acute dermal toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	Acute toxicity estimate (ATE)
	Value	1,100 mg/kg
	Species	
	Method	Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Value type	Acute toxicity estimate (ATE)
	Value	300 mg/kg
	Species	
	Method	Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Value type	Acute toxicity estimate (ATE)
	Value	300 mg/kg
	Species	
	Method	Expert judgement

Skin corrosion/irritation:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not sensitising
	Test type	
	Species	human
	Method	not specified

Germ cell mutagenicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro
	Metabolic activation / Exposure time	
	Method	not specified
α, α-dimethylbenzyl hydroperoxide 80-15-9	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Result	negative
	Type of study / Route of administration	dermal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified

Repeated dose toxicity:

α, α-dimethylbenzyl hydroperoxide 80-15-9	Result	
	Route of application	inhalation: aerosol
	Exposure time / Frequency of treatment	6 h/d5 d/w
	Species	rat
	Method	not specified

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H412 Harmful to aquatic life with long lasting effects.

Toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EL50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna

	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EC50
	Value	> 173 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EC50
	Value	> 2,500 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge of a predominantly domestic sewage
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	LC50
	Value	3.9 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	EC50
	Value	18.84 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	EC50
	Value	3.1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	Value type	EC10
	Value	70 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	not specified
	Method	not specified
N,N-Diethyl-p-toluidine 613-48-9	Value type	LC50
	Value	78.62 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Danio rerio
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	Value type	EC50
	Value	10.34 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N-Diethyl-p-toluidine 613-48-9	Value type	EC50
	Value	23.69 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-dimethyl-o-toluidine 609-72-3	Value type	LC50
	Value	46 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Pimephales promelas
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)

Persistence and degradability:

α, α-dimethylbenzyl hydroperoxide 80-15-9	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	3 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	Result	not readily biodegradable.
	Route of application	not specified
	Degradability	1 %
	Method	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
N,N-dimethyl-o-toluidine 609-72-3	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	1 %
	Method	other guideline:

Bioaccumulative potential / Mobility in soil:

α, α-dimethylbenzyl hydroperoxide 80-15-9	Bioconcentration factor (BCF)	9.1
	Exposure time	
	Species	calculation
	Temperature	
	Method	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	LogPow	1.6
	Temperature	25 °C
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	LogPow	3.7
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)

Section 13. Disposal considerations

Product

Method of disposal:
Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:
Not dangerous goods

Section 15. Regulatory information

Regulatory Information:
Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
KECI (KR)	yes
IECSC	yes

Section 16. Other information

Disclaimer:
This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
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