Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:
LOCTITE 3508NH 30CC

Other means of identification:
LOCTITE 3508NH 30CC

Product code:
IDH2690944

Recommended use of the chemical and restrictions on use

Intended use:
1-c- epoxide adhesive

Manufacturer/Importer/Distributor Representative Company

Henkel Thailand Ltd. The Offices at Centralworld,
35th Floor, 999/9 Rama 1 Rd.,
Kwang Patumwan, Khet Patumwan,
10330 Bangkok

Thailand

Phone: +66 (2209) 8000
Fax-no.: +66 (2209) 8008

E-mail address of person responsible for Safety Data Sheet:
ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents:
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word:
Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.
Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Epoxy Resin Proprietary	30- 60 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	10- 30 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Epoxy resin Proprietary	10- 30 %	Skin corrosion/irritation 2 H315 Skin sensitizer 1A H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Iodonium, [4-(octyloxy)phenyl]phenyl-, (OC-6-11)-hexafluoroantimonate(1-) (1:1) 121239-75-6	1- 10 %	Acute toxicity 4; Oral H302 Acute toxicity 4; Inhalation H332 Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol 9072-62-2	1- 10 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412

Section 4. First aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

Indication of immediate medical attention and special treatment needed:
See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.
Fine water spray

Improper extinguishing media:
High pressure waterjet

Specific hazards arising from the chemical:
Danger of decomposition if exposed to heat.
The product may undergo spontaneous polymerization at high temperatures. Polymerization is exothermic and may cause damage to the container and/or release of thermal decomposition products.

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus.

Hazardous combustion products:
See section 10.

Section 6. Accidental release measures

Personal precautions:
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
See advice in section 8

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
Remove mechanically.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:
Ensure good ventilation/suction at the workplace.
Avoid open flames.
Avoid skin and eye contact.
See advice in section 8

Storage:
Store in sealed original container.
Store in a cool, dry place.
Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep away from heat and direct sunlight.
Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Antimony and compounds, as Sb 121239-75-6	**Value type**	Time Weighted Average (TWA):
	mg/m³	0.5
	Remarks	ACGIH
Antimony and compounds, as Sb 121239-75-6	**Value type**	Time Weighted Average (TWA):
	mg/m³	0.5
	Remarks	TH OEL

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Black pasty, liquid
Odor:	Typical
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	No data available.
Boiling point:	No data available.
Flash point:	> 100 °C (> 212 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	Not available.
Vapor density:	Not available.
Density:	1.1 - 1.5 g/cm3
Solubility:	Not miscible or difficult to mix
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
Reacts with alcohols and amines.
Reacts with oxidants, acids and lyes
Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Chemical stability:
Stable under recommended storage conditions.

Conditions to avoid:
Do not heat mixed adhesive unless you plan to use immediately.
Failure to observe these precautions may result in excessive heat build-up causing an exotherm.
Danger of decomposition if exposed to heat.
High temperatures.
Store away from incompatible materials.
Heat, flames, sparks and other sources of ignition.
Hazardous decomposition products:
Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.
Traces of
Toxic fluorine compounds.
Hydrogen fluoride
At higher temperature carbon oxides and nitrogen oxides may be generated.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.
See section 5.

Section 11. Toxicological information

Oral toxicity: Acute toxicity estimate (ATE) : > 2,000 mg/kg
Method: Calculation method

Inhalative toxicity: Acute toxicity estimate (ATE) : > 20 mg/l
Exposure time: 4 h
Test atmosphere: Vapor.
Method: Calculation method

Symptoms of Overexposure**:** EYE: Irritation, conjunctivitis.
SKIN: Redness, inflammation.
SKIN: Rash, Urticaria.

Acute oral toxicity:

Epoxy Resin Proprietary	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Epoxy resin Proprietary	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol 9072-62-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	not specified

Acute dermal toxicity:

Epoxy Resin Proprietary	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Epoxy resin Proprietary	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol 9072-62-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	not specified

Skin corrosion/irritation:

Epoxy Resin Proprietary	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Epoxy resin Proprietary	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Epoxy Resin Proprietary	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Epoxy resin Proprietary	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Epoxy Resin Proprietary	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Epoxy resin Proprietary	Result	Sub-Category 1A (sensitising)
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Epoxy Resin Proprietary	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Epoxy Resin Proprietary	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
Epoxy resin Proprietary	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Epoxy resin Proprietary	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Epoxy resin Proprietary	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

Repeated dose toxicity:

Epoxy Resin Proprietary	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Epoxy resin Proprietary	Result	NOAEL=250 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	13 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H411 Toxic to aquatic life with long lasting effects.

Toxicity:

Epoxy Resin Proprietary	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)

Epoxy Resin Proprietary	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy Resin Proprietary	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy Resin Proprietary	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	Value type	EC50
	Value	1.9 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	Value type	EC50
	Value	1.8 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin Proprietary	Value type	LC50
	Value	5.7 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy resin Proprietary	Value type	EC50
	Value	2.55 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy resin Proprietary	Value type	EC50
	Value	1.8 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin Proprietary	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
1-Chloro-2,3-epoxypropane, polymer with polypropyleneglycol 9072-62-2	Value type	LC50
	Value	67 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)

Persistence and degradability:

Epoxy Resin Proprietary	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	EU Method C.4-E (Determination of the "Ready" BiodegradabilityClosed Bottle Test)
Epoxy resin Proprietary	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

Bioaccumulative potential / Mobility in soil:

Epoxy Resin Proprietary	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
Formaldehyde, polymer reaction products with 1-chloro-2,3-epoxypropane and phenol 9003-36-5	LogPow	> 2.7 - 3.6
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Epoxy resin Proprietary	LogPow	2.7 - 3.6
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

Section 13. Disposal considerations

Product

Method of disposal:
Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information:

Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
IECSC	yes

Section 16. Other information

Disclaimer:
This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
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Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).