Safety Data Sheet

LOCTITE 3626M 300mL

SDS No. : 315254
V001.9
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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:
LOCTITE 3626M 300mL

Other means of identification:
LOCTITE 3626M 300mL

Product code:
IDH1661876

Recommended use of the chemical and restrictions on use

Intended use:
Epoxy adhesive

Manufacturer/Importer/Distributor Representative Company

Henkel Thailand Ltd. The Offices at Centralworld,
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E-mail address of person responsible for Safety Data Sheet:
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Emergency Telephone for Chemical Accidents:
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Respiratory sensitizer	Category 1
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 2

GHS label elements:

Hazard pictogram:



Signal word:
Danger

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H411 Toxic to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P284 [In case of inadequate ventilation] wear respiratory protection.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	30- 60 %	Skin corrosion/irritation 2 H315 Skin sensitizer 1A H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	10- 30 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Si-oxide amorphous (fumed) 7631-86-9	10- 30 %	
2-Phenylimidazole 670-96-2	1- 10 %	Acute toxicity 4; Oral H302 Serious eye damage/eye irritation 2A H319 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 3 H412
Silica, amorphous, fumed, cryst.-free 112945-52-5	1- 10 %	
hexahydromethylphthalic anhydride 25550-51-0	0.1- 1 %	Serious eye damage/eye irritation 1 H318 Respiratory sensitizer 1 H334 Skin sensitizer 1 H317
4-methyl-m-phenylene diisocyanate 584-84-9	0.1- 1 %	Acute toxicity 5; Oral H303 Acute toxicity 1; Inhalation H330 Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Respiratory sensitizer 1 H334 Skin sensitizer 1 H317 Carcinogenicity 2 H351 Specific target organ toxicity - single exposure 3 H335 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	< 0.1 %	Acute toxicity 4; Oral H302 Acute toxicity 2; Inhalation H330 Acute toxicity 5; Dermal H313 Serious eye damage/eye irritation 1 H318 Skin sensitizer 1B H317 Acute hazards to the aquatic environment 1 H400

		Chronic hazards to the aquatic environment 1 H410

Section 4. First aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

Section 5. Fire fighting measures

Suitable extinguishing media:
water, carbon dioxide, foam, powder

Improper extinguishing media:
High pressure waterjet

Specific hazards arising from the chemical:
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus.
Wear protective equipment.

Additional fire fighting advice:
In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:
Ensure adequate ventilation.
Avoid skin and eye contact.
Wear protective equipment.
See advice in section 8

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:
Avoid skin and eye contact.
Use only in well-ventilated areas.
Gloves and safety glasses should be worn
See advice in section 8

Storage:
Store in sealed original container.
Store in a cool, well-ventilated place.
Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Si-oxide amorphous (fumed) 7631-86-9	**Value type**	Time Weighted Average (TWA):
	mg/m³	6
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
TOLUENE-2,4-DIISOCYANATE (TDI) 584-84-9	**Value type**	Ceiling Limit Value:
	ppm	0.02
	Remarks	TH OEL
TOLUENE-2,4-DIISOCYANATE, INHALABLE FRACTION AND VAPOR 584-84-9	**Value type**	Short Term Exposure Limit (STEL):
	ppm	0.005
	Remarks	ACGIH
TOLUENE-2,4-DIISOCYANATE, INHALABLE FRACTION AND VAPOR 584-84-9	**Value type**	Time Weighted Average (TWA):
	ppm	0.001
	Remarks	ACGIH
TOLUENE-2,4-DIISOCYANATE, INHALABLE FRACTION AND VAPOR 584-84-9	**Value type**	Skin designation:
	Remarks	ACGIH Danger of cutaneous absorption

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	red liquid
Odor:	mild
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.1
Boiling point:	No data available.
Flash point:	> 121 °C (> 249.8 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	Not available.
Vapor density:	No data available.
Density:	No data available.
Solubility:	Insoluble
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
Reacts with strong oxidants.
Reaction with strong acids.
Chemical stability:
Stable under recommended storage conditions.

Conditions to avoid:
Stable under normal conditions of storage and use.
Hazardous decomposition products:
carbon oxides.

Section 11. Toxicological information

Oral toxicity: Acute toxicity estimate (ATE) : > 2,000 mg/kg
Method: Calculation method

Inhalative toxicity: Acute toxicity estimate (ATE) : > 20 mg/l
Exposure time: 4 h
Test atmosphere: Vapor.
Method: Calculation method

Health Effects:
Skin: Causes skin irritation.
May cause an allergic skin reaction.
Eyes: Causes serious eye irritation.
Inhalation: May cause allergic respiratory reaction.
Symptoms of Overexposure**:** None known.

Acute oral toxicity:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Si-oxide amorphous (fumed) 7631-86-9	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
2-Phenylimidazole 670-96-2	Value type	LD50
	Value	1,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
hexahydromethylphthalic anhydride 25550-51-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	EU Method B.1 tris (Acute Oral Toxicity)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	LD50
	Value	4,130 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	LD50
	Value	449 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Si-oxide amorphous (fumed) 7631-86-9	Value type	LC50
	Value	> 5.01 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC0
	Value	0.139 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	LC50
	Value	0.24 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	LC50
	Value	> 0.05 - 0.5 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Si-oxide amorphous (fumed) 7631-86-9	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rabbit
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
hexahydromethylphthalic anhydride 25550-51-0	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	LD50
	Value	> 9,400 mg/kg
	Species	rabbit
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	LD50
	Value	2,500 mg/kg
	Species	rat
	Method	not specified

Skin corrosion/irritation:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average	Result	irritating
	Exposure time	
	Species	

molecular weight ≤ 700 25068-38-6	Method	Weight of evidence
Si-oxide amorphous (fumed) 7631-86-9	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
hexahydromethylphthalic anhydride 25550-51-0	Result	moderately irritating
	Exposure time	24 h
	Species	rabbit
	Method	other guideline:
4-methyl-m-phenylene diisocyanate 584-84-9	Result	irritating
	Exposure time	4 h
	Species	rabbit
	Method	not specified
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Si-oxide amorphous (fumed) 7631-86-9	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	irritating
	Exposure time	
	Species	rabbit
	Method	Draize Test
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	Sub-Category 1A (sensitising)
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	sensitising
	Test type	Open epicutaneous test
	Species	guinea pig
	Method	Klecak Method
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Result	Sub-Category 1B (sensitising)
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Si-oxide amorphous (fumed) 7631-86-9	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	rat
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro
	Metabolic activation / Exposure time	
	Method	not specified
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome

		Aberration Test)
hexahydromethylphthalic anhydride 25550-51-0	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Repeated dose toxicity:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	NOAEL=250 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	13 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Si-oxide amorphous (fumed) 7631-86-9	Result	NOAEL=> 4,000 - 4,500 mg/kg
	Route of application	oral: feed
	Exposure time / Frequency of treatment	13 weeksdaily
	Species	rat
	Method	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Si-oxide amorphous (fumed) 7631-86-9	Result	NOAEL=1.3 mg/m3
	Route of application	inhalation
	Exposure time / Frequency of treatment	13 w6 h/d, 5 d/w
	Species	rat
	Method	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
hexahydromethylphthalic anhydride 25550-51-0	Result	NOAEL=450 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	28 donce a day, 7 days a week
	Species	rat
	Method	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	NOAEL=0.05 ppm
	Route of application	inhalation: vapour
	Exposure time / Frequency of treatment	113 w6 h/d, 5 d/w
	Species	rat
	Method	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H411 Toxic to aquatic life with long lasting effects.

Toxicity:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	LC50
	Value	5.7 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	2.55 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	EC50
	Value	1.8 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
Si-oxide amorphous (fumed) 7631-86-9	Value type	LC50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	EL50
	Value	> 1,000 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna

	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	NOELR
	Value	10,000 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EL50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Si-oxide amorphous (fumed) 7631-86-9	Value type	EC0
	Value	10,000 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	Pseudomonas putida
	Method	DIN 38412, part 27 (Bacterial oxygen consumption test)
2-Phenylimidazole 670-96-2	Value type	LC50
	Value	43 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Phenylimidazole 670-96-2	Value type	EC50
	Value	13 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Phenylimidazole 670-96-2	Value type	EC50
	Value	8.74 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EC10
	Value	1.86 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Phenylimidazole 670-96-2	Value type	EC10
	Value	79 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	17 h
	Species	
	Method	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	LC50
	Value	500 mg/l
	Acute Toxicity Study	Fish
	Exposure time	48 h
	Species	Oryzias latipes
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC50
	Value	> 100 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC50
	Value	135 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h

	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	32 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
hexahydromethylphthalic anhydride 25550-51-0	Value type	EC20
	Value	95.3 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, domestic
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	LC50
	Value	133 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	EC50
	Value	12.5 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	EC50
	Value	4,300 mg/l
	Acute Toxicity Study	Algae
	Exposure time	96 h
	Species	Chlorella vulgaris
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Value type	EC0
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	LC50
	Value	6.85 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Leuciscus idus
	Method	DIN 38412-15
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	EC50
	Value	1 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	EC50
	Value	0.023 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	0.014 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchneriella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Value type	EC50
	Value	33 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

Persistence and degradability:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Phenylimidazole 670-96-2	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
hexahydromethylphthalic anhydride 25550-51-0	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	2 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
4-methyl-m-phenylene diisocyanate 584-84-9	Result	not inherently biodegradable
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 302 C (Inherent Biodegradability: Modified MITI Test (II))
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	2 - 5 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

Bioaccumulative potential / Mobility in soil:

Reaction mass bisphenol-F-(epichlorhydrin) 9003-36-5	LogPow	2.7 - 3.6
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
Si-oxide amorphous (fumed) 7631-86-9	LogPow	0.53
	Temperature	25 °C
	Method	QSAR (Quantitative Structure Activity Relationship)
2-Phenylimidazole 670-96-2	LogPow	
	Temperature	25 °C
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
hexahydromethylphthalic anhydride 25550-51-0	Bioconcentration factor (BCF)	11.12
	Exposure time	
	Species	calculated
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)
hexahydromethylphthalic anhydride 25550-51-0	LogPow	2.59
	Temperature	25 °C
	Method	QSAR (Quantitative Structure Activity Relationship)
4-methyl-m-phenylene diisocyanate 584-84-9	Bioconcentration factor (BCF)	5
	Exposure time	
	Species	not specified
	Temperature	
	Method	not specified
4-methyl-m-phenylene diisocyanate 584-84-9	LogPow	3.43
	Temperature	22 °C
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-	LogPow	1.7
	Temperature	20 °C

dimethylxanthylium chloride 3068-39-1	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

Product

Method of disposal:
Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

Railroad transport RID:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

Inland water transport ADN:

Class:	9
Packing group:	III
Classification code:	M6
Hazard ident. number:	90
UN no.:	3082
Label:	9
Technical name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

Marine transport IMDG:

Class:	9
Packing group:	III
UN no.:	3082
Label:	9
EmS:	F-A ,S-F
Seawater pollutant:	Marine pollutant
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

Air transport IATA:

Class:	9
Packing group:	III
Packaging instructions (passenger):	964
Packaging instructions (cargo):	964
UN no.:	3082
Label:	9
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)

Further information for transport:

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

Section 15. Regulatory information

Regulatory Information:
Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TSCA	yes
DSL	yes
KECI (KR)	yes
ISHL (JP)	yes
IECSC	yes
AIIC	yes
TCSI	yes
PICCS (PH)	yes

Section 16. Other information

Disclaimer:
This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
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