LOCTITE PC 7317 KT25LBEN PART A

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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:
LOCTITE PC 7317 KT25LBEN PART A

Other means of identification:
LOCTITE PC 7317 KT25LBEN PART A

Product code:
IDH2946187

Recommended use of the chemical and restrictions on use

Intended use:
Epoxy resin

Manufacturer/Importer/Distributor Representative Company

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Emergency Telephone for Chemical Accidents:
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitizer	Category 1
Chronic hazards to the aquatic environment	Category 3

GHS label elements:

Hazard pictogram:



Signal word:
Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Aluminium oxide - non fibrous form 1344-28-1	30- 60 %	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	10- 30 %	Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2A H319 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 2 H401 Chronic hazards to the aquatic environment 2 H411
Silicon carbide 409-21-2	1- 10 %	
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	1- 10 %	Acute toxicity 5; Oral H303 Skin corrosion/irritation 2 H315 Skin sensitizer 1 H317 Acute hazards to the aquatic environment 3 H402 Chronic hazards to the aquatic environment 3 H412
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	1- 10 %	Skin sensitizer 1A H317

Section 4. First aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap.
If adverse health effects develop seek medical attention.

Eye contact:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
If adverse health effects develop seek medical attention.

Ingestion:
Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

Indication of immediate medical attention and special treatment needed:
See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:
water, carbon dioxide, foam, powder

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Wear protective equipment.

Hazardous combustion products:
Oxides of carbon.

Additional fire fighting advice:
In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:
Avoid skin and eye contact.
Wear protective equipment.
Ensure adequate ventilation.
See advice in section 8

Environmental precautions:
Do not empty into drains / surface water / ground water.
Waste disposal with the approval of the responsible local authority.

Clean-up methods:
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Wash spillage site thoroughly with soap and water or detergent solution.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:
Avoid skin and eye contact.
See advice in section 8

Storage:
Store only in the original container.
Store in a cool, dry place.
Refer to Technical Data Sheet.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

ALPHA-ALUMINA, RESPIRABLE DUST 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	5
	Remarks	TH OEL
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Aluminum metal and insoluble compounds, respirable fraction 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	1
	Remarks	ACGIH
ALPHA-ALUMINA, INHALABLE DUST 1344-28-1	**Value type**	Time Weighted Average (TWA):
	mg/m³	15
	Remarks	TH OEL
SILICON CARBIDE, NONFIBROUS, RESPIRABLE FRACTION 409-21-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH The value is for particulate matter containing no asbestos and <1% crystalline silica.
SILICON CARBIDE, NONFIBROUS, INHALABLE FRACTION 409-21-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH The value is for particulate matter containing no asbestos and <1% crystalline silica.
SILICON CARBIDE, FIBROUS (INCLUDING WHISKERS) 409-21-2	**Value type**	Time Weighted Average (TWA):
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 409-21-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 409-21-2	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Siloxanes and Silicones, di-Me, reaction products with silica 67762-90-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
Siloxanes and Silicones, di-Me, reaction products with silica 67762-90-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	3

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Suitable protective clothing
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	Gray / Grey liquid
Odor:	No data available.
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	No data available.
Specific gravity:	2 - 2.2
Boiling point:	> 100 °C (> 212 °F)
Flash point:	> 93 °C (> 199.4 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	Not available.
Vapor density:	No data available.
Density:	17.2 - 18.2 lb/gal
Solubility:	Insoluble
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available. ()
VOC content: (2010/75/EC)	< 3 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
Strong oxidizing agents.
Chemical stability:
Stable under recommended storage conditions.
Conditions to avoid:
Stable under normal conditions of storage and use.
Hazardous decomposition products:
carbon oxides.

Section 11. Toxicological information

Symptoms of Overexposure**:** SKIN: Rash, Urticaria.
SKIN: Redness, inflammation.
EYE: Irritation, conjunctivitis.

Acute oral toxicity:

Aluminium oxide - non fibrous form 1344-28-1	Value type	LD50
	Value	> 10,000 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 420 (Acute Oral Toxicity)
Silicon carbide 409-21-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 423 (Acute Oral toxicity)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Value type	LD50
	Value	4,500 mg/kg
	Species	rat
	Method	not specified
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	Value type	LD50
	Value	7,800 mg/kg
	Species	rat
	Method	not specified

Acute dermal toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Silicon carbide 409-21-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Aluminium oxide - non fibrous form 1344-28-1	Result	not irritating
	Exposure time	24 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
Silicon carbide 409-21-2	Result	not irritating
	Exposure time	24 h
	Species	rat
	Method	other guideline:

Serious eye damage/irritation:

Aluminium oxide - non fibrous form 1344-28-1	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	irritating
	Exposure time	
	Species	
	Method	Weight of evidence
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	Result	not irritating
	Exposure time	1 s
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Aluminium oxide - non fibrous form 1344-28-1	Result	not sensitising
	Test type	Draize Test
	Species	guinea pig
	Method	Landsteiner & Jacobs Method
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	sensitising
	Test type	Mouse local lymphnode assay (LLNA)
	Species	mouse
	Method	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	Result	Sub-Category 1A (sensitising)
	Test type	in vivo
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Aluminium oxide - non fibrous form 1344-28-1	Result	positive without metabolic activation
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	positive without metabolic activation
	Type of study / Route of administration	in vitro mammalian cell micronucleus test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Aluminium oxide - non fibrous form 1344-28-1	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified
Silicon carbide 409-21-2	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	mouse
	Method	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Repeated dose toxicity:

Aluminium oxide - non fibrous form 1344-28-1	Result	NOAEL=>= 0.075 mg/l
	Route of application	inhalation: dust
	Exposure time / Frequency of treatment	6 months6 h/d, 5 d/week
	Species	rat
	Method	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Aluminium oxide - non fibrous form 1344-28-1	Result	NOAEL=113.36 mg/kg
	Route of application	oral: drinking water
	Exposure time / Frequency of treatment	364 dAd libitum (daily)
	Species	rat
	Method	OECD Guideline 452 (Chronic Toxicity Studies)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	14 wdaily
	Species	rat
	Method	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H412 Harmful to aquatic life with long lasting effects.

Toxicity:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	LC50
	Value	1.75 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	1.7 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	EC50
	Value	> 11 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	4.2 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus capricornutum
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Value type	IC50
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge, industrial
	Method	other guideline:
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	Value type	EC50
	Value	27.55 mg/l

17557-23-2	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Value type	EC50
	Value	> 66 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	NOEC
	Value	66 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)

Persistence and degradability:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	5 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	2.1 %
	Method	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

Bioaccumulative potential / Mobility in soil:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 25068-38-6	LogPow	3.242
	Temperature	25 °C
	Method	EU Method A.8 (Partition Coefficient)
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane 17557-23-2	LogPow	1.12
	Temperature	20 °C
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
[[(2-Ethylhexyl)oxy]methyl]oxirane 2461-15-6	LogPow	3.83
	Temperature	
	Method	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

Section 13. Disposal considerations

Product

Method of disposal:
Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:
Not dangerous goods

Section 15. Regulatory information

Regulatory Information:
Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
AIIC	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes
NZIOC	yes

Section 16. Other information

Disclaimer:
This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
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