Section 1. Identification of the substance/preparation and of the company/undertaking

Product name:
LOCTITE SI 5331 WH DR180L BG

Other means of identification:
LOCTITE SI 5331 WH DR180L BG

Product code:
IDH2964988

Recommended use of the chemical and restrictions on use

Intended use:
Silicone sealant

Manufacturer/Importer/Distributor Representative Company

Henkel Thailand Ltd. The Offices at Centralworld,
35th Floor, 999/9 Rama 1 Rd.,
Kwang Patumwan, Khet Patumwan,
10330 Bangkok

Thailand

Phone: +66 (2209) 8000
Fax-no.: +66 (2209) 8008

E-mail address of person responsible for Safety Data Sheet:
ap-ua-psra.sea@henkel.com

Emergency Telephone for Chemical Accidents:
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call: +662 209 8008

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category	Target organ
Skin corrosion/irritation	Category 2	
Serious eye damage/eye irritation	Category 1	
Specific target organ toxicity - repeated exposure	Category 2	Lung
Chronic hazards to the aquatic environment	Category 3	

GHS label elements:

Hazard pictogram:



Signal word:
Danger

Hazard statement:
H315 Causes skin irritation.
H318 Causes serious eye damage.
H373 May cause damage to organs through prolonged or repeated exposure.
H412 Harmful to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 Get medical advice/attention if you feel unwell.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
Silica, amorphous, fumed, cryst.-free 112945-52-5	10- 30 %	
Quartz (SiO2) respirable particulates (RCS) >=10% 14808-60-7	1- 10 %	Specific target organ toxicity - repeated exposure 1 H372
Methylsilanetriyl triacetate 4253-34-3	1- 10 %	Acute toxicity 4; Oral H302 Skin corrosion/irritation 1 H314 Serious eye damage/eye irritation 1 H318
Octamethylcyclotetrasiloxane 556-67-2	< 0.1 %	Flammable liquids 3 H226 Toxic to reproduction 2 H361 Chronic hazards to the aquatic environment 1 H410

Section 4. First aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

Indication of immediate medical attention and special treatment needed:
See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:
Carbon dioxide, foam, powder
Fine water spray

Special protection equipment and precautions for firefighters:
Wear self-contained breathing apparatus.

Hazardous combustion products:
Formaldehyde
carbon oxides.
Silica fume

Additional fire fighting advice:
In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:
Avoid skin and eye contact.
Wear protective equipment.
Ensure adequate ventilation.
See advice in section 8

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
Scrape up as much material as possible.
Store in a partly filled, closed container until disposal.
Dispose of contaminated material as waste according to Section 13.

Section 7. Handling and storage

Handling:
Use only in well-ventilated areas.
Vapours should be extracted to avoid inhalation.

Storage:
Store in sealed original container protected against moisture.
Store in a cool, well-ventilated place.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	3
	Remarks	ACGIH
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 112945-52-5	**Value type**	Time Weighted Average (TWA):
	mg/m³	10
	Remarks	ACGIH
Silica, crystalline, α-quartz, respirable dust 14808-60-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	0.025
	Remarks	TH OEL
Silica, crystalline, respirable fraction 14808-60-7	**Value type**	Time Weighted Average (TWA):
	mg/m³	0.025
	Remarks	ACGIH

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Wear protective glasses.
Protective eye equipment should conform to EN166.

Body protection:
Wear protective equipment.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

General protection and hygiene measures:
The workplace should be equipped with an emergency shower and eye-rinsing facility.

Hygienic measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Take off contaminated clothing and wash before reuse.

Section 9. Physical and chemical properties

Appearance:	White liquidWhite liquid
Odor:	Acetic acidAcetic acid
Odor threshold (CA):	No data available.
pH:	Not applicable, Product is non-soluble (in water).
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	No data available.
Boiling point:	> 100 °C (> 212 °F)
Flash point:	> 100 °C (> 212 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure: (; 20 °C (68 °F))	< 0.1 hPa
Vapor density:	> 1
Density:	1.05 - 1.15 g/cm31.14 g/cm3
Solubility:	No data available.
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	20,000.00 - 70,000.00 mPa.s (Brookfield; Instrument: RVT; 25 °C (77 °F); speed of rotation: 10 min-1; Spindle No: 7; Method: ;; LCT STM 10; Viscosity Brookfield)
VOC content: (2010/75/EC) (2010/75/EC)	< 5 % < 5 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:
Strong oxidizing agents.
Polymerises in presence of water.
Chemical stability:
Stable under recommended storage conditions.
Conditions to avoid:
No decomposition if used according to specifications.
Hazardous decomposition products:
Acetic acid is liberated slowly upon contact with moisture.
At higher temperatures (>150C) may release formaldehyde (traces).

Section 11. Toxicological information

General toxicological information:	Acetic acid is liberated slowly upon contact with moisture. Acetic acid released during polymerisation of acetoxy curing RTV silicones is irritating to the eyes
Oral toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method

Health Effects:

Ingestion:	Low toxicity.
Skin:	Causes skin irritation.
Eyes:	Causes serious eye damage.
Inhalation:	Acetoxy curing silicones release acetic acid vapours in contact with moisture. Acetic acid is corrosive and irritating to the eyes and respiratory system.
Symptoms of Overexposure**:**	SKIN: Redness, inflammation. After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

Acute oral toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
Quartz (SiO2) respirable particulates (RCS) >=10% 14808-60-7	Value type	LD50
	Value	6,450 mg/kg
	Species	rat
	Method	not specified
Methylsilanetriyl triacetate 4253-34-3	Value type	LD50
	Value	1,600 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
Octamethylcyclotetrasiloxane 556-67-2	Value type	LD50
	Value	> 4,800 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC0
	Value	0.139 mg/l
	Exposure time	4 h
	Species	rat
	Method	not specified
Octamethylcyclotetrasiloxane 556-67-2	Value type	LC50
	Value	36 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)

Acute dermal toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Quartz (SiO2) respirable particulates (RCS) >=10% 14808-60-7	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	not specified
Octamethylcyclotetrasiloxane 556-67-2	Value type	LD50
	Value	> 2,375 mg/kg
	Species	rat
	Method	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Methylsilanetriyl triacetate 4253-34-3	Result	corrosive
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Octamethylcyclotetrasiloxane 556-67-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Methylsilanetriyl triacetate 4253-34-3	Result	Category 1 (irreversible effects on the eye)
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Octamethylcyclotetrasiloxane 556-67-2	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	not sensitising
	Test type	
	Species	human
	Method	not specified
Methylsilanetriyl triacetate 4253-34-3	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)
Octamethylcyclotetrasiloxane 556-67-2	Result	not sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	
	Method	not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	Result	negative
	Type of study / Route of administration	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro
	Metabolic activation / Exposure time	
	Method	not specified
Methylsilanetriyl triacetate 4253-34-3	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Methylsilanetriyl triacetate 4253-34-3	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Methylsilanetriyl triacetate 4253-34-3	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	bacterial gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	inhalation
	Metabolic activation / Exposure time	
	Species	rat
	Method	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	negative
	Type of study / Route of administration	oral: gavage
	Metabolic activation / Exposure time	
	Species	rat
	Method	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Repeated dose toxicity:

Methylsilanetriyl triacetate 4253-34-3	Result	NOAEL=50 mg/kg
	Route of application	oral: gavage
	Exposure time / Frequency of treatment	28-51 ddaily
	Species	rat
	Method	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	LOAEL=35 ppm
	Route of application	inhalation
	Exposure time / Frequency of treatment	6 h nose only inhalation5 days/week for 13 weeks
	Species	rat
	Method	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Octamethylcyclotetrasiloxane 556-67-2	Result	NOAEL=960 mg/kg
	Route of application	dermal
	Exposure time / Frequency of treatment	3 w5 d/w
	Species	rabbit
	Method	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: H412 Harmful to aquatic life with long lasting effects.

Toxicity:

Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	LC50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Brachydanio rerio (new name: Danio rerio)
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EL50
	Value	> 10,000 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	24 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EC50
	Value	> 173 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Desmodesmus subspicatus
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silica, amorphous, fumed, cryst.-free 112945-52-5	Value type	EC50
	Value	> 2,500 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge of a predominantly domestic sewage
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Methylsilanetriyl triacetate 4253-34-3	Value type	LC50
	Value	> 110 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss

	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methylsilanetriyl triacetate 4253-34-3	Value type	EC50
	Value	> 500 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	EU Method C.2 (Acute Toxicity for Daphnia)
Methylsilanetriyl triacetate 4253-34-3	Value type	EC50
	Value	> 500 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	EU Method C.3 (Algal Inhibition test)
	Value type	NOEC
	Value	500 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)
	Method	EU Method C.3 (Algal Inhibition test)
Methylsilanetriyl triacetate 4253-34-3	Value type	EC10
	Value	> 100 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge of a predominantly domestic sewage
	Method	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Octamethylcyclotetrasiloxane 556-67-2	Value type	NOEC
	Value	0.0044 mg/l
	Acute Toxicity Study	Fish
	Exposure time	93 d
	Species	Salmo gairdneri (new name: Oncorhynchus mykiss)
	Method	EPA OPPTS 797.1600 (Fish Early Life Stage Toxicity Test)
	Value type	LC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Algae
	Exposure time	96 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
	Value type	EC10
	Value	0.022 mg/l
	Acute Toxicity Study	Algae
	Exposure time	96 h
	Species	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)
	Method	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
Octamethylcyclotetrasiloxane 556-67-2	Value type	EC50
	Value	Toxicity > Water solubility
	Acute Toxicity Study	Bacteria
	Exposure time	3 h
	Species	activated sludge
	Method	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

Persistence and degradability:

Methylsilanetriyl triacetate 4253-34-3	Result	readily biodegradable
	Route of application	aerobic
	Degradability	79.5 %

	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Octamethylcyclotetrasiloxane 556-67-2	Result	not readily biodegradable.
	Route of application	aerobic
	Degradability	3.7 %
	Method	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)

Bioaccumulative potential / Mobility in soil:

Methylsilanetriyl triacetate 4253-34-3	LogPow	0.25
	Temperature	
	Method	QSAR (Quantitative Structure Activity Relationship)
Octamethylcyclotetrasiloxane 556-67-2	Bioconcentration factor (BCF)	12,400
	Exposure time	28 d
	Species	Pimephales promelas
	Temperature	
	Method	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)
Octamethylcyclotetrasiloxane 556-67-2	LogPow	6.98
	Temperature	21.7 °C
	Method	other guideline:

Section 13. Disposal considerations

Product

Method of disposal:
Dispose of in accordance with local and national regulations.

Packaging

Disposal of uncleaned packages:
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Section 14. Transport information

Road transport ADR:
Not dangerous goods

Railroad transport RID:
Not dangerous goods

Inland water transport ADN:
Not dangerous goods

Marine transport IMDG:
Not dangerous goods

Air transport IATA:
Not dangerous goods

Section 15. Regulatory information

Regulatory Information:
Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

Global inventory status:

Regulatory list	Notification
TCSI	yes
TSCA	yes
AIIC	yes
DSL	yes
ENCS (JP)	yes
ISHL (JP)	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer:
This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.
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